

**IN THE SPECIFICATION:**

Amend the following paragraphs:

[0008] According to the present invention, a processing tool is held in place by a magnetic ~~surface layer or~~ coating. A device according to the present invention for processing a printing substrate includes at least one processing tool which is accommodated a rotatable carrier body. The carrier body has a magnetizable coating at least in sections (one or more sections or surface areas) of its supporting surface, preferably over its entire supporting surface. In the magnetized state, the processing tool is held on the carrier body by the action of magnetic force. The magnetizable coating can, in particular, be ferromagnetic. The carrier body can in particular be a rotating body or cylinder, on the lateral surface of which is accommodated the processing tool. The printing substrate can be paper, paperboard, cardboard, an organic polymer (in the form of fabrics, films or workpieces), or the like.

[0022] Figure 1 shows a specific embodiment of a device according to the present invention for processing a printing substrate. A processing tool 10 in the form of a metal sheet having a raised portion 12, here a die plate, is accommodated on a cylindrical carrier body 14. According to the present invention, cylindrical carrier body 14 has a magnetizable coating ~~layer~~ 16 which is magnetized so that processing tool 10 is accommodated and held on carrier body 14 by the action of magnetic force. Carrier body 14 (not shown in detail here) is supported in such a manner that carrier body 14 can rotate about its axis of rotation 18. The rotary motion is indicated by arrow 20. A printing substrate 22, in this embodiment in web form, passes through the processing device in transport direction 24 on a transport device 26. Printing substrate 22 is processed in the nip between carrier body 14 and transport device 26. A processed region 28 can be seen downstream of the processing device.